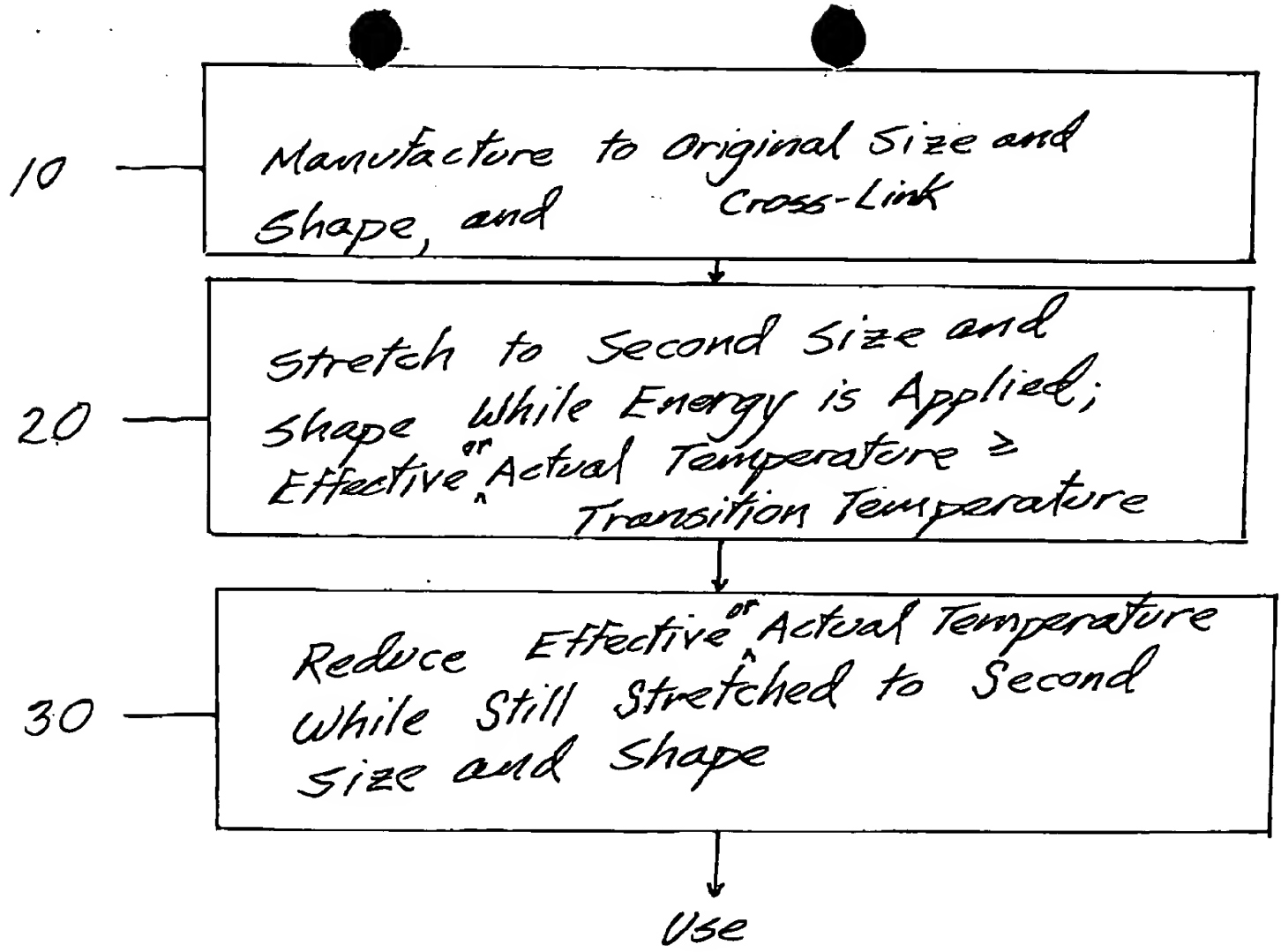
10
Manufacture to original Size and Shape, and Cross-Link
20
Stretch to second size and shape while Energy is Applied; Effective or Actual Temperature ≥ Transition Temperature
30
Reduce Effective or Actual Temperature While Still Stretched to Second Size and Shape
Use

Figure 1